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INTER-OFFICE CORRESPONDENCE  
RICHMOND, VIRGINIA

To: . W. R. Moore  
Date: April 21, 1981  
From: . V. N. Peace  
Subject: . Loose/Void Ends Stockton Street for Period 4/6-4/10/81 and 4/13-4/17/81

Highlights:

4/6/81 - Cambridge 100's experienced loose ends on 3rd Everett. The specifications had a cigarette rod RTD target of 2.4 inches and should have been 2.6 inches. New control sheets were issued.

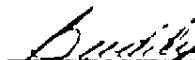
4/7/81 - Loose ends problem on Cambridge 100's on 3rd Everett. Makers 121-125 were checked for steel tapes, 100 weights, ecreteur returns, ecreteur settings. Adjusted tongue and air on receiving drum on maker 121.

4/9/81 - Start of new focus on Saratoga. The additional attention and cooperation from all persons associated with manufacturing should assist in solving the quality problems.

4/8-10/81 - Made samples of MUL, Cambridge KS, and Cambridge 100's at 3% and 5% increased weights. Also made MKS and MLS samples at increased weights of 10 mg, 20 mg, and 30 mg. The samples were taken to R&D for weight selection, smoking and firmnesses. The data was presented by the Tobacco Products Standards Group at the Richmond Meeting on 4/15/81.

General Comments:

1. The program of cigarette 100 weight increases will evolve as needed on individual brands. Tar deliveries will be closely monitored.
2. The test results of the new cup disc versus the standard cup disc should be available by 4/24/81. (Smoking, coal drop-off and filter flare-up)
3. Future plans call for lowering the circumference targets on the internal plug components for Parliament 100's. This should help bring the cigarette circumference within range.
4. Daily smoking will be done on Saratoga for a period of 1-2 weeks to monitor dilutions, tars and RTD's.

  
V. N. Peace

/bjw

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